

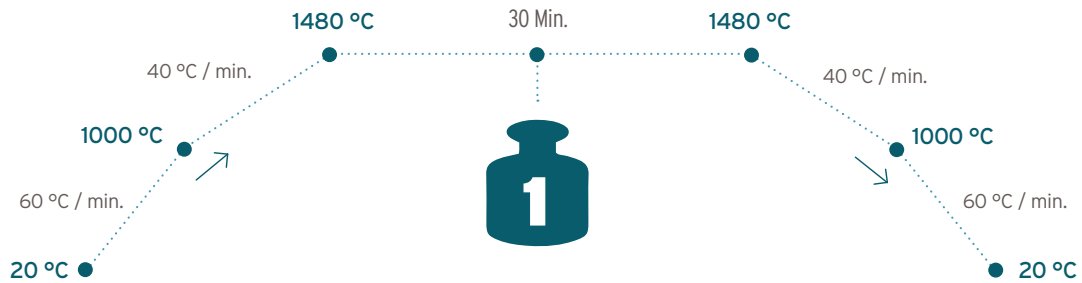


# Quick Guide Speed Sintering

Nacera Pearl Q<sup>3</sup>

**in 90 min!**

*Monolithic single crown*



CROWN THICKNESS	AUFHEIZ-/ COOL-RATE /MIN.	HOLDING TIME
0.50 mm - 2.00 mm	60/40 °C min.	30 min.



- Strength of speed sintered parts is as high as standard sintered parts.
- Speed sintering may lead to a slight reduction of translucency
- For up to 7 crowns at ø 65mm and up to 16 crowns at ø 100mm.
- Only speed sinter one tray at a time.
- Evaluated on DEKEMA 674i.

